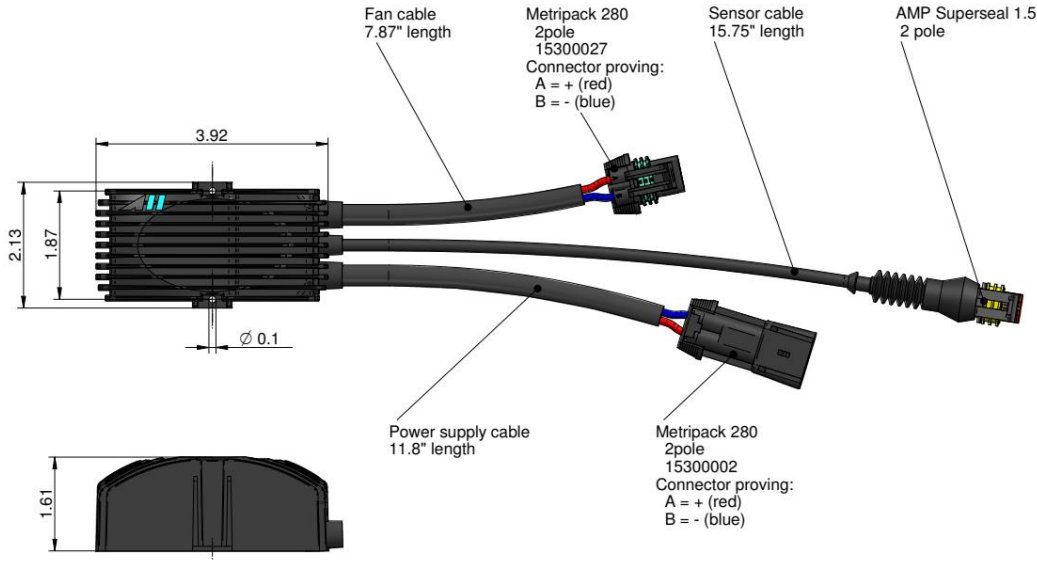


# Temperature Control

## 12V/24V DC



The asa fan control system requires a control unit (ILLZTC12-2K or ILLZTC24-2K) and a temperature sensor (ILLZTT5069K) or temperature switch (IP69K switch types / ILLZTH...69K). In combination with the temperature sensor the fan speed varies according to the actual oil temperature at the sensor. This reduces the noise level of the cooler and increases the durability of the fan motor, because it is not running on the maximum speed all the time. The startup temperature of this system is 44°C and the maximum rotation of the fan is applied when the oil temperature reaches 55°C. The electro-magnetic compatibility (EMC) is tested according to CE (89/336/EC) and E (95/54/EC). Moreover the control unit (ILLZTC12-2K or ILLZTC24-2K) can also be connected with our temperature switches (IP69K switch type). This is a simple on/off mode, according to the switch temperature. The control unit benefit is the soft start curve, extending the life time of the fan motor.



- energy saving
- reduced noise level
- EMC compatibility
- IP 69K protection to sensor/switch

## Technical Data

order number	description	max. power fan motor	max. current fan	protection	weight	supply
		[W]	[A]		[lbs]	DC
ILLZTC12-2KU00	temperature control 12V DC	310	23 (12V DC)	IP 67	0,55	12V (9V – 15V)
ILLZTC24-2KU00	temperature control 24V DC	340	12 (24V DC)	IP 67	0,55	24V (18V – 32V)

### Characteristics

material:	polyamide
mounting instructions	any mounting position

### Measurement input

temperature sensor	ILLZTT5069KU00 (control range 111-131°F)
temperature switch	ILLZTH5069KU00 (set point 122°F, soft start)
	ILLZTH6069KU00 (set point 140°F, soft start)
	ILLZTH9069KU00 (set point 194°F, soft start)

### Ambient Conditions

ambient temperature range	-4°F to +185°F
storage temperature range	-76°F to +230°F

### Combinations

12V and 24V DC coolers	LL 03L, LL 04, LL 06, LL 08, LL 14 / TT 05 - 40 rail (except TT 21 h.p., TT 30 h.p.), ASA 0177 - 0367
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### Please note:

The maximum start current is approximately 10% higher than the nominal current of the motor. Observe the maximum allowable supply of the fan motor. The allowed voltage range of the fan might differ from the allowed voltage range of the temperature control. In case of inverse polarity of the supply, the control unit is deactivated. After changing the polarity, the control is ready for use again. If the supply voltage exceeds 16,5V (ILLZTC12-2KU00) and 32V (ILLZTC24-2KU00) respectively, the control is switched off to protect the fan. After supply voltage is reducing below 12V or 24V, respectively, the control is activated again, automatically. The closed current is 5mA (ILLZTC12-2KU00) and 4mA (ILLZTC24-2KU00), respectively. The recommended fuse is fast acting 25A (ILLZTC12-2KU00) and 16A (ILLZTC24-2KU00), respectively. Due to the high currents (21A at the ILLZTC12-2KU00), the dimension of the electrical wires must be appropriate and in case of a luster terminal it has to be tightened properly.

This data sheet and the corresponding scale drawings are to be used as a general guideline and technical overview of our products. Please contact us if more exact information is needed. As we are constantly improving our products, their characteristics, dimensions and weights may also change, although we do our best to incorporate these changes continually. asa assumes no liability for any information therein, any errors, omissions, misprints, nor any direct or indirect damages, losses or costs resulting therefrom. Any cooling performances and general technical values indicated in this catalogue are measured at a test bench according to asa testing procedures or calculated, based on such tests. They represent a basis for your product selection. Due to different conditions in testing and application environments the performance may also vary by +/- 15%. All sound values are determined in accordance with ISO 9614-2, DIN EN ISO 11203 accuracy class 3 or Machinery Directive 2006/42/EG and are A-rated. At some of the performance data, possible differences to competition data are possible. The reason to that are no existing standardized testing procedures on individual subjects, e.g. for cooling performance measurements. Therefore, we recommend all products to be checked under the system operating conditions. This is also true of vibrations and mechanical stress as well as for pressure peaks and thermal stress and any other relevant factors. General tolerances according to DIN ISO 2768-vL, General tolerances for casted parts according EN ISO 8062-3 (DCTG 10). Tolerances for rubber parts are according to ISO 3302-1 (class M4-F+C). The tolerances of welding seams are defined by quality group D according to EN ISO 10042, if it is not specified on the actual scale drawing or data sheet. Any form of liability is excluded for the information included in this datasheet. All details and calculation values are checked to the best of our ability, but these do not ensure any intrinsic product properties: due to the wide-ranging possible applications, it is advised that all technical data herewith included be confirmed through testing carried out by the end-user. asa technology Produktions- und Vertriebs GmbH reserves the right to modify the product without any separate notification. This refers to both technical data and the product itself. Furthermore, it is herewith specified that the datasheet does not substitute the corresponding scale drawings, assembly and installation guidelines, nor the operating instructions.

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### Installation scheme

